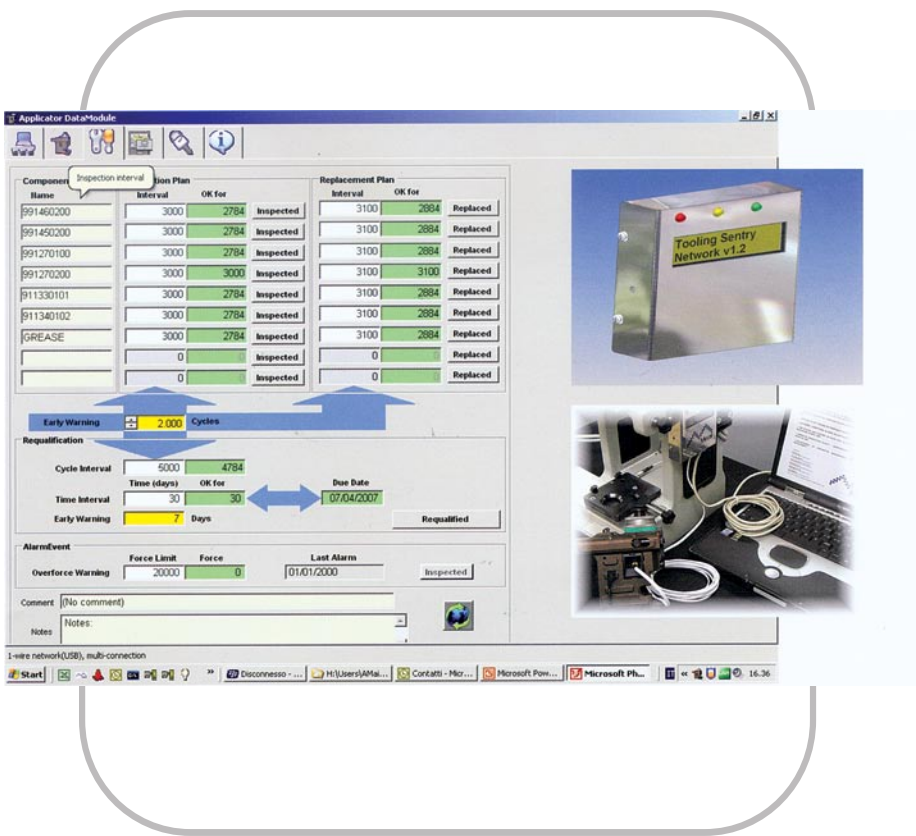




Tooling Sentry System



Component Name	Inspection Interval	Inspected	OK for	Replacement Plan Interval	OK for	Replaced
991460200	3000	2784	Inspected	3100	2884	Replaced
991450200	3000	2784	Inspected	3100	2884	Replaced
991270100	3000	2784	Inspected	3100	2884	Replaced
991270200	3000	3000	Inspected	3100	3100	Replaced
911330101	3000	2784	Inspected	3100	2884	Replaced
911340102	3000	2784	Inspected	3100	2884	Replaced
GREASE	3000	2784	Inspected	3100	2884	Replaced
	0		Inspected	0		Replaced
	0		Inspected	0		Replaced

Early Warning: 2,000 Cycles

Requalification: Cycle Interval 5000, Time (days) 30, OK for 4784, Due Date 07/04/2007

AlarmEvent: Force Limit 20000, Force 0, Last Alarm 01/01/2000, Inspected

- Quality management system built around electronic Sentry Modules which attach to crimping presses.
- Enforces the maintenance of the consumable parts against the individual limits which were set.
- Limits can be set for every perishable part.
- Elapsed time given since last service of parts.