



PRESSES



# P250i

## Crimping Press



POWER  
**7.5 Kw, 10 HP**

FORCE  
**250kN**

STROKE  
**50mm, 1.969"**

CRIMPING HEIGHT  
**190mm, 7.48"**

WEIGHT  
**1550 Kg, 3417 lb**

DIMENSIONS  
**W 900 x H 2600 x D 1400 (mm)**  
**W 35.43" x H 102.36" x D 55.11"**  
**(inches)**

CONFIGURATION  
**Manual**

POWER SUPPLY  
**3x220v or 3x380v**

VOLTAGE  
**220VAC / 380VAC**

SURFACE FINISHING  
**Light grey RAL 7038**

CYCLE TIME  
**Variable speed 780 ms (min)**

PROTOCOL  
**TCPIP ModBus**

CONNECTION  
**Ethernet**

JOG FUNCTION  
**Embedded**

CELL FORCE  
**CDA10 (optional)**

★ The P250i is the evolution of our traditional product. It has been integrated with an inverter in order to increase all supervising processes (setup, work speed, joggle, ...); furthermore a smart board which records different parameters and make them available to a MES (through an Ethernet connection) has been added to control the crimping machine.

★ The machine can be interfaced with co-bot for automated application.